

Date: Thursday, 6/21/2007 2:29:06 PM  
User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : MIRROR ARM (S-76)  
Job Number : 33054  
Estimate Number : 11894  
P.O. Number : N/A Part Number : D2262  
This Issue : 6/21/2007 S.O. No. : N/A Drawing Number : D2262 REV A1  
Prsht Rev. : NC Project Number : N/A  
First Issue : N/A Type : SMALL /MED FAB Drawing Revision : A1  
Previous Run : 28496 Material : N/A  
Written By : Due Date : 6/28/2007 Qty: 2 Um: Each  
Checked & Approved By : *John. O. 22*  
Comment : Est: 02.04.15 Added dwg Rev.A1 NG

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304TR0500W035 304 RD Tube .500 x .035W



Comment: Qty.: 1.0948 f(s)/Unit Total : 2.1897 f(s)  
Material: 304/316 SS tubing 0.500" Dia. x 0.035" wall  
(M304TR0500W035) Batch No: *17104640*

*FF 07-06-26 2*

2.0 BRAKE NC NC BRAKE



Comment: BRAKE NC  
Punch tube 304/316 with 2B finish  
Deburr

*FF 07-06-27 2*

3.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

4.0 POWDER COATING POWDER COATING



Comment: POWDER COATING  
Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

*M 102 316*  
*OK/M 07-06-28*

5.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

6.0 D2022101 Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)  
Spacer  
Pick:

| Qty | Part Number | Description | Batch         |
|-----|-------------|-------------|---------------|
| 4   | D2022-101   | Spacer      | <i>133543</i> |

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/06/29  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

Date: Thursday, 6/21/2007 2:29:07 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR ARM (S-76)

Job Number: 33054

Part Number: D2262

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

A1449

Grommet



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Grommet

Pick:

Qty Part Number Description Batch

2 A1449 Grommet M1457

*PC 7/4/28 (2)*

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg D2262

*FF 07-06-29 2*

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*EN 07/06/29 (42)*

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*PC 7/4/29 (2)*

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*(2) 07/06/29*

Job Completion



*U 7.6.29*

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries



|                   |   |                        |
|-------------------|---|------------------------|
| DRAWN<br>M. Cohen | DART AERO ACCESSORIES INC<br>VICTORIA INTERNATIONAL AIRPORT, CANADA |                        |
| DESIGN            | DRAWING NO.<br>D2262  | REV. A<br>SHEET 1 OF 1 |
| Aug 10/94         | TITLE<br>SHORT TUBE   |                        |
| AI CP 02.03.22    | ADD FINISH  |                        |

